PO 0735-439

## FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

			<del></del>	D.	frigerat	on Volve	es And S	Systen	ns Corporation	1600		owind Dr. I	) run	T	7 77000		
1	. Manufactu	red and certi	fied by:	Ke	1150141	OH VAIV	os zuiu i						oryan,	,	1/808		
2	. Manufactui	red for:	ARC	TIC REI	FRIGER	ATION II	VC. 493	רדו.ז מ	(Name and LE CT., ELLIC	address of							
						•			(Name and addre	ess of Purch	aser)	VII) 21043		<del></del>			
3	. Location of	finstallation:	PEPS	SI-COL	A, 429	INDUST	RIAL P	ARK	DR., JOHNS		, PA						
4.	. Туре:	V	ERT.		(Name and address) 72" X 13' 3" RECEIVER 45779												
		(Horiz.	vert. or sphere)		4577OT	DEMA	(Tank, sep	arator, jki	t., vessel, heat exh, etc.	•				(Mfg.'s serial No.)			
	(	(CRN)	<del></del>			REV.0			22863 (Nat'l Bd No.)				2011 (Year built)				
5.	ASME Code	e, Section V		2007 2009b													
Item	ıs 6-11 incl. t	o be comple	ted for sin			ddenda (date) cleets of in	aleated ve	ecale e	Code Case N hell of heat exch		au al-a	b o C 145		Speci	ial Service per UG-1	20(d)	
	Shell (a) No.			sic wan	1	ckeis of ja			all length (ft. & i		ог сла 1 '9		-cnam	ber '	vessels.		
		Course(s)		- <del></del>	Material		hickness	· 	Long. Joint (Cat	Cinim. Joint (Cat., A, B & C) Heat Treatment							
No.	No. Out. Dia. in.		Length (ft. & in.)		Spec/Grade or Ty		Соп		e Full, Spot, Non	e Eff	Туре	Full, Spot, Non-	ne E	ff.	Temp.	Time (h	
	72	9	11"	5/	SA516-70		5 0	<del>  1</del>	SPOT	85	2	NONE	1 6	55			
				_				-		_}_		<del>                                     </del>	$\dashv$	-			
					····												
	ļ								<u> </u>								
7.	Heads: (a) SA516-70				NO HT (b) SAME  (no Standard or Type) H.T Time & Temp.  (Maril Spec. No. Grade or Type) H.T Time & Type) H.T Time & Type)											<del></del>	
$\neg$	Location (To	n.	Thickness	. 110., 0120	Radius	Elliptica		onical	Hemispherical	<del></del>	(Ma Flat	<del></del>		or Type) H.T Time & Temp.			
. [	Bottom, End	s)		_		Ratio	_ I	ipex	Radius		rrat Umeter	Side to Pressur (Convex or	٠	Category			
		Min	Соп.	Crow				ngle		+		CONCAVI	<u>Ту</u> Е -		Full, Spot, None		
(a)	TOP	1 .533	1 ()		- 1	1 / 1											
(a) (a)	TOP BOT	.533	0			2:1	<del></del>					CONCAVI		<del></del> f-		T	
(a)		.533	0			<del></del>	<del></del>	-	<del></del>					<del></del> f-			
(a) f remo	BOT	.533 used (descri	0			<del></del>	<del></del>	-			ec. No., (	CONCAVI - Grade, Size, No.)	E -	<u>=</u>			
(a) f remo	BOT ovable, bolts	.533 used (descri	0			<del></del>	<del></del>	-		(Mat'L Sp	ec. No., (	CONCAVI - Grade, Size, No.)	ribe as og	- See &	weld, bar, etc.)		
(a) f remo	BOT ovable, bolts Type of jacket	used (descri	0 pe other fas	tening)		2:1 mp. +	300			(Mat'L Sp	ec. No., (	CONCAVI	ribe as og	- gee & v		cetch.	
(a) f remo	BOT ovable, bolts Type of jacket f bar, give dir MAWP	.533 used (descri	0 be other fas	tening)	at max. te	2:1 mp. +	-		Jack	(Marl Spect closur	ec. No., (e	CONCAVI	ribe as og If bo	gee & v	weld, bar, etc.) , describe or sk f at 250	cetch.	
(a) f remo	BOT ovable, bolts Type of jacket f bar, give dir MAWP	.533 used (descrit t mensions 250 (internal)	Ope other fas	tening)	at max. te	2:1  mp. + (ir 20-f and the compe	-300 oternal)		Jack	(Marl Spect closur	ec. No., (e	CONCAVI	ribe as og If bo	gee & v	weld, bar, etc.) , describe or sk f at 250	cetch.	
(a) fremo 8. T 9. N 10. In	BOT ovable, bolts Type of jacket f bar, give dir MAWP mpact test	.533 used (descri t mensions 250 (internal)	O e other fas  (external)	psi a	at max. te	2:1 mp. + Gir	-300 oternal)		Jack	(Marl Spect closur	ec. No., (e	CONCAVI	ribe as og If bo	gee & v	weld, bar, etc.) , describe or sk f at 250	cetch.	
(a) fremo 8. T 9. N 10. In 11. H ems 1	BOT ovable, bolts Type of jacket f bar, give dir MAWP	.533 used (descri t mensions 250 (internal)	O e other fas  (external)	psi a	at max. te	2:1  mp. + (ir 20-f and the compe	-300 oternal)	(ex	Jack	(Marl Spect closur	ec. No., (e	CONCAVI	ribe as og If bo	gee & v	weld, bar, etc.) , describe or sk f at 250	cetch.	
(a) fremo 8. T 9. N 10. In 11. H ems 1	BOT ovable, bolts Type of jacket f bar, give dir MAWP mpact test Tydro., pneu. 12 and 13 to	.533 used (descri t mensions 250 (internal)	e other fas	psi a	at max. te	2:1  mp. + (ir 20-f and the compe	300 onent(s) impa	(ex	Jack	(Marl Spect closur	n metal	CONCAVI	ribe as og If bo	- See & Option	weld, bar, etc.) , describe or sk f at 250	cetch. _ psi,	
(a) fremo 8. T 9. N 10. Ir 11. H ems 1	BOT ovable, bolts Type of jacket f bar, give dir MAWP mpact test Lydro., pneu., 12 and 13 to ubesheet	.533 used (descrift mensions250 (internal) , or comb. te be complete Stationary (Ma	e other fas	psi a	at max. te	2:1  mp. + (ir 20-f and the compo	300	(ex	Jack °F Minternal)	(MarL Spet closur	n metal	CONCAVI  Grade, Size, No.)  (Description of temp.  temperature of	ribe as og If bo	- See & Option	weld, bar, etc.) , describe or sk f at 250	cetch. _ psi.	
(a) f remo 8. T 9. M 10. Ir 11. H eems 1	BOT ovable, bolts Type of jacket f bar, give dir MAWP mpact test Lydro., pneu., 12 and 13 to ubesheet  Floating (Mat'l S)	.533 used (descrift mensions250 (internal) , or comb. te be complete Stationary (Ma	e other fas	psi a	at max. te	2:1  mp. + (ir 20-f and the compo	300 onent(s) impa	(ex	Jack °F Minternal)	(MarL Spet closur	n metal	CONCAVI  Grade, Size, No.)  (Description of temp.  temperature of	ribe as og If bo	- See & Option	weld, bar, etc.) , describe or sk f at 250	cetch. _ psi.	
(a) f remo 8. T  9. N  10. Ir  111. H  12. T  3. Tu	BOT ovable, bolts Type of jacket f bar, give dir MAWP mpact test Lydro., pneu. 12 and 13 to ubesheet  Floating (Mat 1 Spubes;	.533 used (descri t mensions 250 (internal) , or comb. te be complete Stationary (Ma	O  oe other fas  (external)  st press d for tube  T Spec. No.)	psi a (Indic	at max. te  NO UG- ate yes or no 3	mp. + Gir 20-f and the compe	300	(extested) Proof	Jack  °F Minternal)  Stest  Nom. thk. in.	(Marl Spet closur	n metal	CONCAVI  Grade, Size, No.)  (Description of temp.  temperature of	ribe as og If bo	- See & Option	weld, bar, etc.) , describe or sk f at 250	retch. psi. psi.	
(a) 8. T 11 9. N 110. Ir 111. H 112. T 13. Tu	BOT ovable, bolts  Type of jacket f bar, give dir MAWP mpact test  Lydro, pneu. 12 and 13 to ubesheet  Floating (Mat'l Spubes:	.533 used (descri t mensions 250 (internal) , or comb. te be complete  Stationary (Ma pec. No.)  Mat'l Spee	O  oe other fas  (external)  st press d for tube  T Spec. No.)	psi a (Indic	at max. te  NO UG- ate yes or no 3	mp. + Gir 20-f and the compe	300 sternal) onent(s) impa oress) Nom. t	(ex tested) Proof	Jack  °F Minternal)  Stest  Nom. thk. in. or it exchangers.	(Marl. Spet closur in. design Corr.	n metal	CONCAVI  Grade, Size, No.)  (Description of temp.  temperature of temperature of temp.  DIT. Allow., in.	ribe as og If bo	- See & Option	weld, bar, etc.) , describe or sk f at 250  ttachment (welded c	retch. psi. psi.	
(a) 8. T 11 9. N 110. Ir 111. H 112. T 13. Tu	BOT ovable, bolts  Type of jacket f bar, give dir MAWP mpact test  Lydro., pneu. 2 and 13 to ubesheet  Floating (Mat'l Sp ubes: 4-18 to be co tell (a) No. of	.533 used (descri t mensions 250 (internal) , or comb. te be complete pec. No.)  Mart Spec ompleted for course(s):	O  oe other fas  (external)  st press d for tube  T Spec. No.)	psi a (Indic sections Dia. in. Type mbers of	at max. te  NO UG- ate yes or no  3  Dia 1	2:1  mp. + Gr 20-f and the compe 25  n. (subject to p vessels or	300 onent(s) impa	(ex tested) Proof  hk. in.  of hea	Jack  °F Minternal)  Stest  Nom. thk. in.  Nom. thk in. or it exchangers. length (ft. & in.):	(Marl. Spet closur in. design	n metal at test	temp. temperature of	ribe as og If bc -20	- See & v	weld, bar, etc.) , describe or sl f at 250  ttachment (welded c	retch.  psi,  prior bolted)	
(a) 8. 7 9. N 110. Ir 111. H 122. To 3. Tu 4. Sh	BOT ovable, bolts  Type of jacket f bar, give dir MAWP mpact test  Lydro., pneu. 2 and 13 to ubesheet  Floating (Mat'l Sp ubes: 4-18 to be co tell (a) No. of	.533 used (descri t mensions 250 (internal) , or comb. te be complete  Stationary (Ma pec. No.)  Mat'l Spee	e other fas  (external)  st press d for tube  st Spec. No.)	psi a (Indic sections  Dia. in.  Type mbers of	at max. te  NO UG- ate yes or no 3	2:1  mp. + Gr 20-f and the compe 25  n. (subject to p vessels or	300 sternal) onent(s) impa oress) Nom. t	(ex tested) Proof  hk. in.  of hea	Jack  °F Minternal)  Stest  Nom. thk. in. or it exchangers.	(Marl. Spet closur in. design	n metal at test	CONCAVI  irade, Size, No.)  (Description of temp.  temperature of temp.  itemperature of temperature of tempera	fibe as og If bc -20	- See & v	weld, bar, etc.) , describe or sk f at 250  ttachment (welded c	retch.  psi.  psi.  pribolted)	
(a) f remo  8. 7  11  9. M  110. Ir  111. H  122. To  3. Tu  4. Sh	BOT ovable, bolts  Type of jacket f bar, give dir MAWP mpact test  Lydro., pneu. 2 and 13 to ubesheet  Floating (Mat'l Sp ubes;  4-18 to be co nell (a) No. of	stationary (Mart Spee Dimpleted for Course(s):	e other fas  (external)  st press d for tube  st Spec. No.)	psi a (Indic sections  Dia. in.  Type mbers of	at max. te  NO UG- ate yes or no  3  Dia 1	mp. + Gr 20-f and the compe 25  n. (subject to p vessels or	Nom. t. (b) (kness	(ex tested) Proof  bik. in.	Jack  °F Minternal)  Stest  Nom. thk. in.  Nom. thk in. or it exchangers. length (ft. & in.):  Long. Joint (Cat.	(Marl. Spet closur in. design	n metal at test	temp. temperature of	ribe as og If bc -20	- See & v	weld, bar, etc.) , describe or sl f at 250  ttachment (welded c	retch.  psi,  prior bolted)	
(a) f remo  8. 7  11  9. M  110. Ir  111. H  122. To  3. Tu  4. Sh	BOT ovable, bolts  Type of jacket f bar, give dir MAWP mpact test  Lydro., pneu. 2 and 13 to ubesheet  Floating (Mat'l Sp ubes;  4-18 to be co nell (a) No. of	stationary (Mart Spee Dimpleted for Course(s):	e other fas  (external)  st press d for tube  st Spec. No.)	psi a (Indic sections  Dia. in.  Type mbers of	at max. te  NO UG- ate yes or no  3  Dia 1	mp. + Gr 20-f and the compe 25  n. (subject to p vessels or	Nom. t. (b) (kness	(ex tested) Proof  bik. in.	Jack  °F Minternal)  Stest  Nom. thk. in.  Nom. thk in. or it exchangers. length (ft. & in.):  Long. Joint (Cat.	(Marl. Spet closur in. design	n metal at test	CONCAVI  irade, Size, No.)  (Description of temp.  temperature of temp.  itemperature of temperature of tempera	E -  ribe as og  If bo  -20	- See & v	weld, bar, etc.) , describe or sk f at 250  ttachment (welded c	or U)	
(a) f remo  8. T  19. M  10. Ir  11. H  12. To  3. To  4. Sh	BOT ovable, bolts  Type of jacket f bar, give dir MAWP mpact test  Lydro., pneu. 2 and 13 to ubesheet  Floating (Mat'l Sp ubes;  4-18 to be co nell (a) No. of	stationary (Mart Spee Dimpleted for Course(s):	e other fas  (external)  st press d for tube  T Spec. No.)  No., Grade or inner cha	psi a (Indic sections  Dia. in.  Type mbers of	at max. te  NO UG- ate yes or no  3  Dia 1	mp. + Gr 20-f and the compe 25  n. (subject to p vessels or	Nom. t. (b) (kness	(ex tested) Proof  bik. in.	Jack  °F Minternal)  Stest  Nom. thk. in.  Nom. thk in. or it exchangers. length (ft. & in.):  Long. Joint (Cat. Full, Spot. None	(Marl. Spet closur in. design	n metal at test	CONCAVI  irade, Size, No.)  (Description of temp.  temperature of temp.  itemperature of temperature of tempera	E -  ribe as og  If bo  -20	- See & v	weld, bar, etc.) , describe or sk f at 250  ttachment (welded c	or U)	
(a) f remode 8. 7 H	BOT ovable, bolts Type of jacket f bar, give dir MAWP mpact test Lydro., pneu. 12 and 13 to ubesheet  Floating (Marl Spubes; 4-18 to be contell (a) No. of Content, Dia in.	.533 used (descri t mensions 250 (internal) , or comb. te be complete be complete pec. No.)  Mar1 Spec ompleted for course(s):  urse(s) Length (fr	O  The other fas  Content of the con	psi a (Indic sections  Dia. in.  Type mbers of  Ma Spec/Gr	at max. te  VO UG- ate yes or no  3  Dia 1  I jacketed  terial ade or Type	2:1  mp. + Gr 20-f and the compe 25  n. (subject to p vessels or  Thic Nom.	Nom. t.  Channels  (b) (kness  Corr.	(ex tested) Proof  bk. in.  of hea  Overall  Type	Jack  °F Minternal)  Stest  Nom. thk in. or at exchangers. length (ft. & in.):  Long. Joint (Cat. Full, Spot, None	(Marl Spet closur in. design Corr. gauge	cc. No., (e Carum Type (Marl S	CONCAVI  irade, Size, No.)  (Description of temp.  temperature of temp.  itemperature of temperature of tempera	E - Gribe as og If bo -20	- I	weld, bar, etc.) , describe or sl f at 250  ttachment (welded c	or U)	
(a)   6 remote   8. T   11   9. M   10. Ir   11. H   12. To	BOT ovable, bolts Type of jacket f bar, give dir MAWP mpact test Lydro., pneu. 12 and 13 to ubesheet  Floating (Mat'l Sp ubes: 4-18 to be co nell (a) No. of Con but., Dia in.	.533 used (descri t mensions 250 (internal) , or comb. te be complete be complete pec. No.)  Mar1 Spec ompleted for course(s):  urse(s) Length (fr	e other fas  (external)  st press d for tube  ri Spec. No.)  No., Grade or inner cha	psi a (Indic sections  Dia. in.  Type mbers of  Ma Spec/Gr	at max. te  NO UG- ate yes or no  3  Dia 1  f jacketed  terial ade or Type	mp. + (ir 20-f and the compe 25  n. (subject to p vessels or	300 onent(s) impa oness) Nom. t channels (b) (c kness Corr.	(ex tested) Proof  bk. in.  of hea Overall  Type	Jack  °F Minternal)  Stest  Nom. thk. in.  Nom. thk in. or it exchangers. length (ft. & in.):  Long. Joint (Cat.  Full, Spot. None  (b)  Hemispherical	(Marl. Spet closur in. design Corr. gauge A) Eff.	cc. No., (e	CONCAVI  Grade, Size, No.)  (Description of temp.  demperature of temp.  DIT. Allow., in.  Number  Number  Joint (Cat., A, Full, Spot, None  Pec. No., Grade or Side to Pressure	E - Gribe as og If bo -20	- I	weld, bar, etc.) , describe or sl f at 250  ttachment (welded c	or U)	
(a)   6 remode   8. T   11   9. M   10. Ir   11. H   12. To	BOT ovable, bolts Type of jacket f bar, give dir MAWP mpact test  Iydro., pneu. 12 and 13 to ubesheet  Floating (Marl Spubes: 4-18 to be concell (a) No. of Cont., Dia in.  Location (Top, Bottom, Ends)	stationary (Mart Spec No.)  Mart Spec ompleted for course(s):  Length (ft.	o other fas  content fas  conte	psi a  [Indicessections  Dia. in.  Type  mbers of  Ma  Spec/Gr	at max. te  NO UG- ate yes or no 3  Dia 1  Jacketed  terial ade or Type  Type) H.T. dius  Knuckle	2:1  mp. + (ir 20-f and the compose 25  n. (subject to p  vessels or  Thick Nom.	Nom. t  Channels  Corr.  Conic Aper	(ex tested) Proof  bik. in.  of hea Overall  Type	Jack  °F Minternal)  Stest  Nom. thk. in.  Nom. thk in. or it exchangers. length (ft. & in.):  Long. Joint (Cat.  Full, Spot. None  (b)  Hemispherical  Radius	(Marl. Spet closur in. design Corr. gauge A) Eff. Flat Diame	cc. No., (e	CONCAVI  Grade, Size, No.)  (Description of temp.  temperature of temp.  Number  Number  A. Joint (Cat., A, Full, Spot, None	E - Gribe as og If bo -20	- Dited	weld, bar, etc.) , describe or sl f at 250  ttachment (welded control of the cont	or U)	
(a)   6 remode   8. T   11   9. M   10. Ir   11. H   12. To	BOT ovable, bolts Type of jacket f bar, give dir MAWP mpact test Lydro., pneu. 12 and 13 to ubesheet  Floating (Mat'l Spubes; 4-18 to be contell (a) No. of Content of the	.533 used (descri t mensions 250 (internal) , or comb. te be complete pec. No.)  Mari Spee completed for course(s): urse(s) Length (ft	e other fas  (external)  st press d for tube  st spec. No.)  No., Grade or inner cha  & in.)	psi a  (Indic sections  Dia. in.  Type mbers of  Ma Spec/Gr	at max. te  NO UG- ate yes or no 3  Dia 1  Jacketed  terial ade or Type	2:1  mp. + Gr 20-f and the compe 25  n. (subject to p vessels or  Thick Nom.	Nom. t  Conic Aper	(ex tested) Proof  bik. in.  of hea Overall  Type	Jack  °F Minternal)  Stest  Nom. thk. in.  Nom. thk in. or it exchangers. length (ft. & in.):  Long. Joint (Cat.  Full, Spot. None  (b)  Hemispherical	(Marl. Spet closur in. design Corr. gauge A) Eff.	cc. No., (e	CONCAVI  Grade, Size, No.)  (Description of temp.  temperature of temp.  temperature of temp.  Number  n.  Number  n.  Joint (Cat., A, Full, Spot, None Side to Pressure (Convex or Side to Pressure (	E	- Dited	weld, bar, etc.) , describe or sk f at 250  ttachment (welded comment)  Type (Straight)  Heat Treate Temp.  Category A	retch. psi.  psi.  or bolted)  ment Time (fr.)	

16.	MAW P			_ p	si, at max, temp.		<del></del>	°F	Min. design. metal t	emp.	°F a	t <u></u> psi	
17.	Impact test	(internal)	(external)			(int	ternal)	(external)		at	at test temperature of		
17.	mipact test			(Indi	cate yes or no and the	component/:	s) impact tested			at	iest temperat	uic oi	
18.	Hydro, pneu,	or comb, te	st press.	,			oof test	,					
19.			safety valve opening	s:			-						
	Purpose (Inlet		Diameter	Flange	Materia	ıl	Noz	zie Thickness	Reinforcement	How	Attached	Location	
<u></u>	Outlet, Drain, etc.)	No.	or Size	Туре	Nozzle	Flange			Material	Nozzle	Flange	(Insp. Open.)	
<u> </u>	MISC.	1,1	8,6				S/40	0	SA516-70	*			
	MISC.	2	4		SA106B		S/40	0	SA516-70	*			
	MISC.	2,2	2,1-1/2	<u> </u>	0111000		S/80	0	INHERENT	*			
<u> </u>	MISC.	1,3	1,3/4	<u> </u>	SA106B		S/80	0	INHERENT	*		<u> </u>	
<u></u>	MISC.	1	1/2		SA106B		S/80	0	INHERENT	*			
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<u> </u>		<u> </u>	<u> </u>	<u> </u>	. 3		NONE		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	MO OTTEX Y	13 TO DO 0000		
20.	Supports: Skir		O Lugs	<u>(No.)</u>	Legs 3 (No.)	Others	NONE	Describe)	Attached WELDED		AND BOTT and how)	OM HEAD	
	FOR NON-L	ACCOR ETHAL, 1	RE RELIEF DEVICE DANCE WITH NON-CORROS AL POSITION.	FABI	RICATION L		NG.						
					•								
ASM U Ce		sure Vessels orization No	s, Section VIII, Divis	ion 1. 189	12 alves and Sys	Expires Co	res <u>Oct.</u> orporatio	. 10, 2013 on_	und workmanship of this Signed Lliell	lej K	Mex 1		
and e press Manu emple nor hi	mployed by ure vessel describ facturer has cons over makes any w	ped in this Natructed this varranty, exp	Onebeacon  Ianufacturer's Data  pressure vessel in a  pressed or implied, of	Amer Report coordan oncerni person	ica Insuran on 3 - ce with ASME ( ng the pressure v	f Boiler a ce Com Code, Sectoressel des	nd Pressure  pany  tion VIII, D  cribed in the ge or a loss	20 // , ivision 1. By sig	ors and/or the State or Proof Lynn, MA and state that, to the best or gning this certificate neit is Data Report. Furtherning from or connected with 123 55.  (Natl Board incl. Ende	f my knowledge her the Inspec- nore, neither t ith this inspec-	ctor nor his he Inspector ction.		
				CED	TIFICATE OF	EIEI D A	SCEMENT.	V COMBLIAN	CF				
Code,	rtify that the state Section VIII, Di- tificate Authoriza	vision 1.	is report are correct a				tion of all p		el conforms with the requ	irements of A	<u>.</u>		
										4-zehtz-senigi			
and er	nployed by		this Manufacturer's	d by the	Report with the	d of Boile described	pressure v	sure Vessel Ins	pectors and/or the State	of o as data iter	ns	T ANALY	
inspec or imp nanne	ted and subjecte lied, concerning	d to a hydr the pressual injury or	constructed and assostatic test of	in this	l this pressure v psi. By si Manufacturer's	essel in a gning this Data Rep	ccordance s certificate ort. Furthe or connec	with ASME Co e neither the Insermore, neither eted with this in	ode, Section VIII, Divis spector no his employer the Inspector or his en	sion 1. The d makes any	escribed vess warranty, exp	ress	
Date _		Signed _		(Austral)	ed Inspector)			mmissions	Olan December 1 P. 1				
				(Authoriz	ea inspector)				(Nat'l Board incl. Endors	sement, State, Pro	vince and No.)	1	