

## FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

CO/N: 7892 CHIL-CON PRODUCTS LTD., 54 SPALDING DR., BOX 1385, BRANTFORD, ONT. N3T 5T6 Manufactured and certified by ... (Name and address of manufacturer) ARCTIC REFRIGERATION INC., 4930 LITTLE COURT, ELLICOTT CITY, MD (Name and address of purchaser) SAME @ 2330 HOLLINS ST., BALTIMORE, MD 21223 (Name and address) C-910339A-1 HORIZ C-910339A REV.0 (Horiz, or vert., tank) (Mfgr's serial No.) (CRN) The chemical and physical properties of all parts meet the requirements of material specifications of the ASME Boiler and Pressure Vessel Code. The design, 1989 construction, and workmanship conform to ASME Rules, Section VIII, Division 1\_ A 90 \_\_\_ Addenda (date) Code Case No. Special service per UG-120(d) Items 6-11 incl. to be completed for single well vessels, jackets of jacketed vessels, or shells of heat exchangers SA 53B 1/4" NIL 12-3/4" O.D. 142-1/8" Shell: Mati. (Spec. No., Grade) Nom. Thk. (in.) Corr. Allow, (in.) Diam. I.D. (ft & in.) (Length (Overall)(fr & in ) ERW PIPE NONE Seams: 85% \_\_\_ Long. (Dbl., Sngl.) R.T. (Spot or Full Eff. (%) H.T. Temp. (°F) SNGL.BUTT C/W BACKING NONE 1 Time Girth (Dbl., Sngl.) R.T. (Spot, Partial, or Full) No. of Courses 8. Heads: (a) Mati. . (b) Mati. (Spec. No., Grade) (Spec. No., Grade) Location (Top. Minimum Corrosion Knuckle Elliptical Conical Hemispherical Side to Pressure Bottom, Ends) Thickness Allowance Radius Radius Apex Angle Diameter Radius (Convex or Concave) (a) \_\_\_ (b) ------If removable, bolts used (describe other fastenings) (Matl., Spec. No., Gr., Size, No.) Type of Jacket \_ . Proof Test **Jacket Closure** If bar, give dimensions If boited, describe or sketch. (Describe as ogee & weld, bar, etc.) 250 200 11. MAWP \_ psi at max, temp, \_ \_ °F. Min. design metal temp. \_ 375 \_ psi. Items 12 and 13 to be completed for tube sections SA 240 304 L 12-1/4" 3/4" Tubesheets: NIL WELDED Stationary Matl. (Spec. No., Gr.) Diam. (in.) (Subject to pressure) Nom. Thk. (in.) Corr. Allow. (in.) Attach, (Welded, Bolted) Floating Matl. (Spec. No., Gr.) Diam. (in.) Nom. Thk. (in.) Corr. Allow. (in.) Attach. SA 249 TP 304 L 3/4" .049" 101 STRAIGHT Tubes: Mati. (Spec. No., Gr.) O.D. (in.) Nom. Thk. (in. or Gauge) Number Type (Straight or "U") Items 14-17 incl. to be completed for inner chambers of jacketed vessels or channels of heat exchangers Shell: Mati. (Spec. No., Grade) Nom. Thk. (in.) Corr. Allow. (in.) Diam I.D. (ft & in.) Length (Overall)(ft & in.) \_\_\_ 15. Seams: Long. (Dbl., Sngl.) R.T. (Spot or Full) Eff.(%) H.T. Temp. (°F) R.T. (Spot, Partial, or Full) No. of Courses 16. Heads: (a) Matl. (b) Mati. (Spec. No., Grade) (Spec. No., Grade) Location (Top. Minimum Corrosion Crown Knuckle Elliptical Conical Hemispherical Flat Side to Pressure Bottom, Ends) Thickness Allowance Radius Radius Ratio Apex Angle Radius Diamete (Convex or Concave) (a) \_\_\_ ------\_\_\_ (b) If removable, bolts used (describe other fastenings) (Matl., Spec. No., Gr., Size, No.) 17. MAWP .... \_ psi at max, temp, \_ °F. Min. design metal temp. -Hydro., pneu., or comb. test press.\_

OUTLET 3 5" 4.2. SA 1068 SCH, 40 WELD  INLET 2 1-1/4" SCRD CPLG SA 105 3000 LB WELD  PENDAT 2 1" SCRD CPLG SA 105 3000 LB WELD  DRAIN 1 3/4" SCRD CPLG SA 105 3000 LB WELD  DRAIN 1 3/4" SCRD CPLG SA 105 3000 LB WELD  DRAIN 1 3/4" SCRD CPLG SA 105 3000 LB WELD  DRAIN 1 3/4" SCRD CPLG SA 105 3000 LB WELD  DRAIN 1 3/4" SCRD CPLG SA 105 3000 LB WELD  DRAIN 1 3/4" SCRD CPLG SA 105 3000 LB WELD  DRAIN 1 3/4" SCRD CPLG SA 105 3000 LB WELD  DRAIN 1 3/4" SCRD CPLG SA 105 3000 LB WELD  DRAIN 1 3/4" SCRD CPLG SA 105 3000 LB WELD  DRAIN 1 3/4" SCRD CPLG SA 105 3000 LB WELD  DRAIN 1 3/4" SCRD CPLG SA 105 3000 LB WELD  DRAIN 1 3/4" SCRD CPLG SA 105 SA 1	18. Nozzies, ins	pection	and Safety Va	ilve Openings:						
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FLOAT 2 1" SCRD CPLG SA 105 3000 LB WELD  DRAIN 1 5/4" SCRD CPLG SA 105 3000 LB WELD  DRAIN 1 5/4" SCRD CPLG SA 105 3000 LB WELD  WELD  9. Supports: SkirrLugLugLugNoter_SADDLES (2) Attached BOTTON/WELD (Never and Note of the Page of	OUTLET	3	5"	W.E.	SA 106B	SCH.40		WELD		
DRAIN 1 3/4" SCRD CPLG SA 105 3000 LB WELD  9. Supports: Skiry Lug Leg Other SADDLES (2) Attached BOTTOW/MELD (Where and how)  9. Supports: Skiry Lug Leg Other SADDLES (2) Attached BOTTOW/MELD (Where and how)  10. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Impactors have been furnished for the following items of the report:  10C-16 (a)  10. INDEACT IESTS REQ'D AS PER UCS-66 (a)  10. TUBE SIDE: MARER, BRINE OR CLYCOL SERVICE NON-CODE  10. TUBE SIDE: MARER, BRINE OR CLYCOL SERVICE NON-CODE  10. CONTROL OF THE COLD OF	INLET	2	1-1/4"	SCRD CPLG	SA 105	3000 LB	***	WELD		
9. Supports: Skirt. Lugs. Legs and Other SADDLES (2) Attached BOTTON/WELD (Where and how)  10. Remarks: Manufacturer's Partial Data Reports properly Identified and signed by Commissioned Inspectors have been furnished for the following Items of the report:  10.—46 (a)  10.—40 AND RAPACT TESTS REQ!D AS PER UCS-66 (a)  10.—40 Fig. BURE WATER, BINNE OR CLYCOL SERVICE NON-CODE  10.—10.—10.—10.—10.—10.—10.—10.—10.—10.—	FLOAT	2	1"	SCRD CPLG	SA 105	3000 LB		WELD		
Remarks: Manufacturar's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report:    UG-46 (a)	DRAIN	1	3/4"	SCRD CPLG	SA 105	3000 LB	***	WELD		
Remarks: Manufacturar's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report:    UG-46 (a)										
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Name of part, terms and identifying stemp)   UG-46 (a)   NO IMPACT TESTS REQ*D AS PER UCS-66 (a)   TUBE SIDE: WATER, BRINE OR GLYCOL SERVICE NON-CODE	(Yes or no) (No.) (No.) (Describe) (Where and how)									
NO IMPACT TESTS REQ*D AS PER UCS-66 (a)  TURE SIDE: WATER, BRINE OR GLYCOL SERVICE NON-CODE  TURE SIDE: MAWP: 150 PSIG © 150°P MDMT: -20°F © 150 PSIG  CERTIFICATE OF SHOP COMPLIANCE  Ve certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1.  1/10. expires of Authorization No. 1/10. expires NOVEMBER 16 19 93  Area of CHIL-CON PRODUCTS LIDE. Signed  CHIL-CON PRODUCTS LIDE. Signed Inspector on Signed  ONTARIO  Administration in Succession VIII, Division 1. 8 yes inspected on the National Board of Boiler and Pressure Vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector. Too his employer shall be liablely any manner for any personal property in damage or a loss of any kind arising from per connected with rise inspection. NB 31 page 100 personal property of the ASME Boiler and Pressure Vessel Inspectors and/or the ASME Boiler and Pressure Vessel Inspectors and/or the State or Province of and employed by  OF. Signed  CERTIFICATE OF FIELD ASSEM				Data Reports pro		-		eve been furnished	for the following	
TUBE SIDE: WATER, BRINE OR GLYCOL SERVICE NON-CODE  TUBE SIDE: MAMP: 150 PSIG @ 150°F MDMT: -20°F @ 150 PSIG  CERTIFICATE OF SHOP COMPLIANCE  Ve certify that the statements made in this report are correct and that all datalis of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1.  "OVERDER 16 19 93		<del></del>					<del></del>			
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Part Certificate of Authorization No. 17101 expires NOVEMER 16 19 93    Co. name	We certify that t	he stater	nents made i	n this report are	correct and that all c	letails of design, m	aterial, construction	, and workmanship	of this vessel con-	
CHIL-CON PRODUCTS LTD.    Productive   Product   Product	form to the ASME Code for Pressure Vessels, Section VIII, Division 1.									
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CHIL-CON PRODUCTS LTD. CERTIFICATE OF SHOP INSPECTION RANNTFORD, ONTARIO, CANADA  The undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of M.C.C.R.  The undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of M.C.C.R.  The undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of M.C.C.R.  The undersigned of implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be jiablelig any manner for any personal injury by property damage or a loss of any kind arising from or connected with his Inspection.  Certificate of Authorization No.  CERTIFICATE OF FIELD ASSEMBLY COMPLIANCE  No certify that the field assembly construction of all parts of this vessel conforms with the requirements of Section VIII, Division 1 of the ASME Boiler and Pressure Vessel Code.  The Certificate of Authorization No.  EXPENSE CODE.  CO. name  (Authorized Industrial Report)  (Authorized Industrial Report)  (CERTIFICATE OF FIELD ASSEMBLY INSPECTION)  The described pressure vessel and state that parts referred to as data items.  Of have compared the statements in this Manufacturer's Data Report with the described pressure vessel and state that parts referred to as data items.  — not included in the certificate of shop inspection, have been inspected by me and that, to the best of my knowledge and belief, the Manufacturer's Data Report pick of the System of the System of the System of the System of the pressure vessel in accordance with ASME Code, Section VIII, Division 1. The described vessel was inspected and subjected to a hydrostatic test of possible pressure vessel in accordance with ASME Code, Section VIII, Division 1. The described vessel was inspected and subjected to a hydrostatic test of the poss	Date Deft 8	ola	Co. nar		(Manufamusa)			(Representative)	nniser	
And the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of ONTARIO  and employed by	Vessel constructed by CHIL-CON PRODUCTS LTD. CERTIFICATE OF SHOP INSPECTION BRANTFORD, ONTARIO, CANADA									
have inspected the pressure vessel described in this Manufacturer's Data Report on	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of									
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Co. name	and Pressure Ves	sel Code.	•							
CERTIFICATE OF FIELD ASSEMBLY INSPECTION  , the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of	"U" Certificate of	of Author	rization No		expires _					
, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of	Date		Co. nar	(Assemble		ed assembly)		(By Representative)		
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